



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2581

Job Sheet 172778



Part No: D2581

Job Qty: 30 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/8/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	3/7/18	3/7/18	0.00	0.00	Start Up Waterjet		OK 18/03/25
100	Waterjet	30 pcs	3/7/18	3/7/18	0.00	1.47	Waterjet1		OK 18/03/25
120	QC	30 pcs	3/7/18	3/7/18	0.00	0.00	QC8		38
130	Brake NC	30 pcs	3/8/18	3/8/18	0.01	0.71	Brake NC 1		9-85 38
140	QC	30 pcs	3/8/18	3/8/18	0.00	0.00	QC5		38
150	Packaging	30 pcs	3/8/18	3/8/18	0.00	0.00	Packaging3		OK 18/03/25
160	QC21-SA	30 Ea	3/8/18	3/8/18	0.00	0.00	QC21		OK 18/05/01

Part Op 100 - 1-Cut as per Dwg D2581
Descriptions: 130 - Form as per dwg

DAS 21 9-85 MAY 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5610 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	3	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327		
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190		
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740		
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586		
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836		
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985		
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240		

Plex 2/21/18 4:03 PM Dart.Gagnon.Michelle



Container No: S054665



Part: D2581

Job No: 172778

Serial No/Batch: S054665

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/25/18